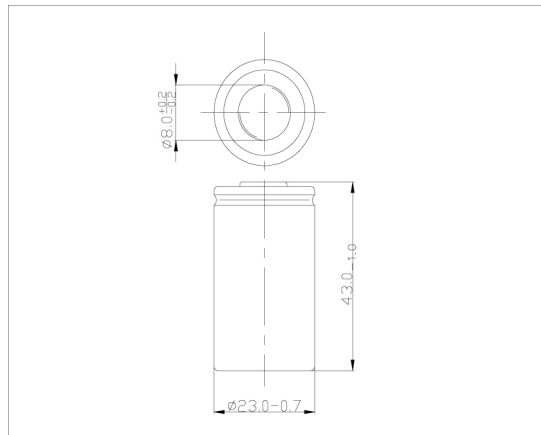


# X4300SCR

## Specifications of single cell

Nominal voltage		1.2 V	
Capacity		0.2 C Discharge	30 A Discharge
	Minimum	290 min	8.0 min
	Typical	300 min	8.1 min
Dimensions	Diameter	mm	
	Height	23.0 <sup>-0.7</sup>	
Weight (approximately)		gram	
		77.0	
Internal Impedance at 1000 Hz		4 mΩ (max) After Charge	
Charge	Standard	430 mA (0.1 C) × 15 h	
	Rapid	4300 mA (1.0 C) × 1.05 h	
Ambient temperature	Charge	Standard	°C
		Rapid	0°C to 45°C
	Discharge		0°C to 40°C
			-20°C to 50°C
Storage		-20°C to 40°C	

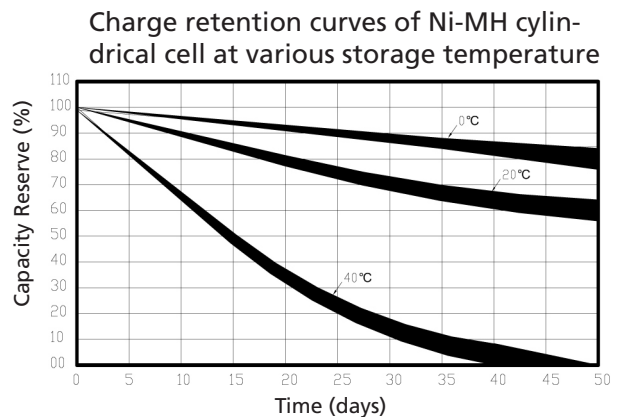
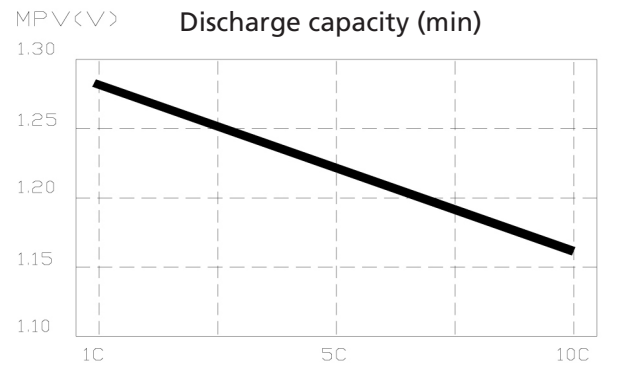
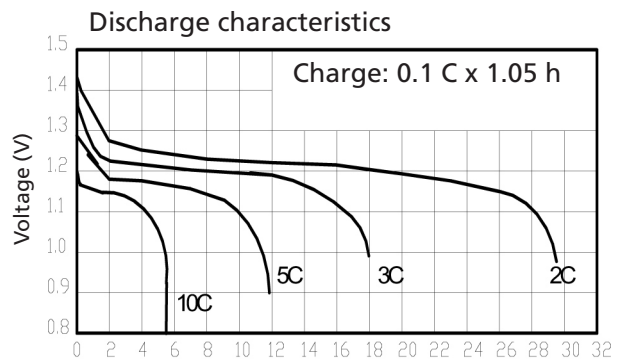
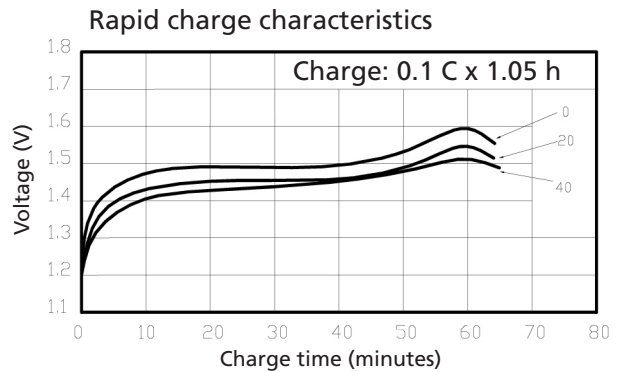
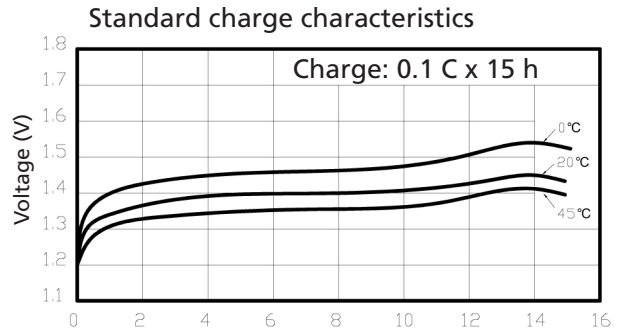
## Dimensions with tube (unit mm)



**Note:**

1. Nominal capacity, rated at 0.2 C 20°C.
2. Average capacity, for reference only.
3. Weight and internal impedance are for reference.
4. Standard according as IEC of test cycle life.

## Typical characteristics



## 1. RATINGS

Description	Unit	Specification	Condition
Nominal Voltage	V	1.2	Unit cell
Typical Capacity	min	8.1	Discharge at 30 A to 0.8 V/cell
Nominal Capacity	mAh	4300	Standard Charge/Discharge
Minimum Capacity	min	8.0	Discharge at 30 A to 0.8 V/cell
Standard Charge	mA	430 (0.1 C)	Ta = 0~40°C (see note)
	hour	15	
Fast Charge	mA	860 (0.2 C)~4300 (1.0 C) with charge termination control	-ΔV = 5 mV/cell Timer cutoff = 105 % input capacity Temp. cutoff = 40~45°C dT/dt = 0.8°C/min (0.5 to 1.0 C); 0.8~1°C/min (1 C)
	hour	6.0 approx. (0.2 C) 1.05 approx. (1.0 C)	
Trickle Charge	mA	215 (0.05 C)~430 (0.1 C)	Ta = 0~40°C (see note)
Maximum Discharging Current	A	30 (Continuous) 50 (Momentary)	Ta = 0~50°C 0.8 V/cell cut off
Storage Temperature	°C	-20~+25 (within 1 year) -20~+30 (within 3 month) -20~+40 (within 1 month) -20~+50 (within 1 week)	*
Typical Weight	g	77.0 approx.	*

## 2. PERFORMANCE

Test	Unit	Specification	Condition	Remarks
Capacity	min	≥ 8.0	Discharge at 30 A to 0.8 V/cell	Up to 3 cycles are allowed
Average Voltage	V	≥ 1.21	Discharge at 30 A to 0.8 V/cell	Up to 3 cycles are allowed
Open circuit Voltage (OCV)	V	≥ 1.25	Within 1 h after standard charge	Unit pack
Internal Impedance (Ri)	mΩ	≥ 4	Upon fully charge at 1 kHz	*
Low Temperature Discharge	min	≥ 240	Standard Charge, Storage: 24 h at 0 ± 2°C 0.2 C discharge at 0 ± 2°C	1.0 V/cell Cut-off
Overcharge	N/A	No conspicuous deformation and/ or leakage	0.1 C charge for 48 h	*
Charge reserve	min	≥ 180 min	Standard charge Storage: 28 days, Standard discharge (0.2 C)	1.0 V/cell Cut-off
IEC Cycle Life Test	Cycle	≥ 500	IEC61951-2(2003)7.4.1.1	*
Humidity	N/A	No leakage	Standard charged, stand for 14 days at 33 ± 3°C and 80 ± 5% of relative humidity	*
External Short Circuit	N/A	No fire and no explosion	After standard charge, short-circuit the cell at 20°C ± 5°C until the cell temperature returns to ambient temperature (cross section of the wire or connector should be more than 0.75 mm <sup>2</sup> ).	*

Safety Device Operation	N/A	No explosion	Forced discharge at 0.2 C to a final voltage of 0 V, then the current be increased to 1 C and forced discharge continue for 60 min.	Leakage of electrolyte and Deformation are acceptable
Free falling (drop)	N/A	$\Delta V < 0.02$ V/cell $\Delta Ri < 5$ %/cell	Charge at 0.1 C for 16 h, and then leave for 24 h, check battery before/after drop. Height: 50 cm Thickness of wooden board: 30 mm Direction is not specified Test for 3 times	*

### 3. APPEND:

Table 5-Endurance in cycles

Cycle number	Charge	Stand in Charged condition	Discharge
1	0.1 C <sub>t</sub> A for 16 h	None	0.25 C <sub>t</sub> A for 2 h 20 min <sup>2)</sup>
2 to 48	0.25 C <sub>t</sub> A for 3 h 10 min	None	0.25 C <sub>t</sub> A for 2 h 20 min <sup>2)</sup>
49	0.25 C <sub>t</sub> A for 3 h 10 min	None	0.25 C <sub>t</sub> A to 1.0 V/cell
50	0.1 C <sub>t</sub> A for 16 h	1 h to 4 h	0.2 C <sub>5</sub> A to 1.0 V/cell
<ul style="list-style-type: none"> <li>It is permissible to allow sufficient open-circuit rest time after the completion of discharge at cycle 50, so as to start cycle 51 at an exact two-week interval. A similar procedure may be adopted at cycles 100, 150, 200, 250, 300, 350, 400 and 450.</li> <li>If cell discharge voltage drops below 1.0 V/cell, discharge may be discontinued.</li> </ul>			